



B ELBOW REMOVED
 A UPDATED TO IDENTIFY INNER COVERS ECN 1164
 25.05.05 SY
 ACT 23.01.02

REMARKS
 Remove all burrs & sharp edges (unless otherwise stated).
 Machine all surfaces denoted thus ✓
 Where a particular grade is required this is denoted thus 0.8 ✓ grade of finish is given in Micrometres (µm) - all values CLA to BS 1134
 Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances
 (unless otherwise stated)
 Decimal units denoted x.x - ±0.12
 Non-Decimal units - ±0.25
 Angles - ±0.5°

Material
 ALUMINIUM

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Drawing Number
 D12987-B
 Part Number
 B25 2:1 GA

Rev	Description	Sig/Date
Drawn	ACT 06.07.00	Scale
Checked		NTS

Title
 B25 - GENERAL ASSY - HIGH PRESSURE PUMP