



Remove all burrs & sharp edges (unless otherwise stated).  
 Machine all surfaces denoted thus  $\checkmark$ . Where a particular grade is required this is denoted thus  $\frac{0.8}{\checkmark}$  grade of finish is given in Micrometres ( $\mu\text{m}$ ) - all values CLA to BS 1134 Pts 1 & 2  
 All geometric tolerance requirements are to BS EN ISO 7083 : 1995  
 Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances (unless otherwise stated)  
 Decimal units denoted x.x -  $\pm 0.12$   
 Non-Decimal units -  $\pm 0.25$   
 Angles -  $\pm 0.5^\circ$

Material  
 316L STAINLESS STEEL

**BLAGDON PUMP**  
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Drawing Number  
 A13188  
 Part Number  
 B2504SS GA

Rev	Description	Sig/Date	Scale
Drawn	ACT	02.05.07	Scale
Checked		NTS	

Title  
 B2504 ALL STAINLESS STEEL GENERAL ASSY.