



Rev	Description	Sig/Date
B	UPDATED TO INCLUDE '04'	ACT 20.05.08
A	ELBOW REMOVED	SY 01.06.05
Drawn	ACT	13.05.03
Checked		NTS

**REMARKS**  
 Remove all burrs & sharp edges (unless otherwise stated).  
 Machine all surfaces denoted thus  $\nabla$   
 Where a particular grade is required this is denoted thus  $\nabla_{0.8}$  grade of finish is given in Micrometres ( $\mu\text{m}$ ) - all values CLA to BS 1134  
 Unless stated otherwise surface finish to be as cast, welded etc., condition.

**Title**  
 B4002 / 04 GENERAL ASSEMBLY

**Tolerances**  
 (unless otherwise stated)

Decimal units denoted x.x -  $\pm 0.12$   
 Non-Decimal units -  $\pm 0.25$   
 Angles -  $\pm 0.5^\circ$

**Material**  
 ALUMINIUM

**BLAGDON PUMP**  
 A Unit of IDEX Corporation

Lambert Road, Armstrong, Washington,  
 Tyne & Wear, NE37 1QP, U.K.  
 Telephone : (0191) 417 7475  
 Facsimile : (0191) 417 5435

**Drawing Number**  
 D13078-B

**Part Number**  
 B4002/04 GA