



B NEW CENTRE CASTING ADDED
 A BASE LEGS UPDATED. REF. ECN 1139
 ACT 28.11.07
 ACT 03.08.01

REMARKS
 Remove all burrs & sharp edges (unless otherwise stated).
 Machine all surfaces denoted thus ∇
 Where a particular grade is required this is denoted thus $\nabla_{0.8}$ grade of finish is given in Micrometres (μm) - all values CLA to BS 1134
 Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances
 (unless otherwise stated)
 Decimal units denoted x.x - ± 0.12
 Non-Decimal units - ± 0.25
 Angles - $\pm 0.5^\circ$

Material
 STAINLESS STEEL
 ALUMINIUM

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Drawing Number
 D12927-B
 Part Number
 4004-SA-GA

Rev	Description	Sig/Date	Scale
Drawn	ACT	04.11.99	Scale
Checked			NTS

Title
 BLAGDON B40 SERIES III/IV GENERAL ASSEMBLY