



REMARKS  
 Remove all burrs & sharp edges (unless otherwise stated).  
 Machine all surfaces denoted thus  $\sqrt{0.8}$   
 Where a particular grade is required this is denoted thus  $\sqrt{0.8}$  grade of  
 finish is given in Micrometres ( $\mu\text{m}$ ) - all values CLA to BS 1134  
 Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances  
 (unless otherwise stated)  
 Decimal units denoted x.x =  $\pm 0.12$   
 Non-Decimal units =  $\pm 0.25$   
 Angles =  $\pm 0.5^\circ$

Material  
 STAINLESS STEEL  
 & ALUMINIUM

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Drawing Number  
 D12840  
 Part Number  
 2BW3GA

Rev	Description	Sig/Date	Scale
Drawn	ACT	27.10.98	Scale
Checked			NTS

Title  
 BLAGDON B50 FULL FLOW HIGH PRESSURE PUMP - GENERAL ARRANG'T