



A UPDATED TO INCLUDE '04' ACT 20.05.08

Rev	Description	Sig/Date
Drawn	ACT	13.05.03
Checked		NTS

REMARKS  
 Remove all burrs & sharp edges (unless otherwise stated).  
 Machine all surfaces denoted thus  $\checkmark$   
 Where a particular grade is required this is denoted thus  $\frac{0.8}{\checkmark}$  grade of finish is given in Micrometres (um) - all values CLA to BS 1134  
 Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances (unless otherwise stated)  
 Decimal units denoted x.x -  $\pm 0.12$   
 Non-Decimal units -  $\pm 0.25$   
 Angles -  $\pm 0.5^\circ$

Material  
 ALL ALUMINIUM AND CAST IRON / ALUMINIUM

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Drawing Number  
 D13079-A  
 Part Number  
 B5002/04 GA

Title  
 B5002 / 04 GENERAL ASSEMBLY